

TABLES





Table 5-1: Project Activities

Component	Facilities	Construction Phase Activities	Operations Phase Activities	Closure Phase Activities	Post-closure Phase Activities	
Management, Permitting and Employment	■ N/A	 Source and hire construction workforce. Source operational workforce. Source and obtain equipment and materials. Maintain construction permits/monitoring. Finalize operational permits/plans and monitoring. Restrict Project Site access. 	 Maintain operational workforce. Maintain and manage Project Site. Maintain operational permits and monitor. Implement and adjust plans as necessary. Restrict Project Site access. 	 Change workforce activities. Manage closure process. Implement closure. Implement monitoring programs. Restrict Project Site access. 	 Monitor and maintain as necessary. Maintain post-closure workforce if necessary. Restrict Project Site access if necessary. 	
Linear Infrastructure	 Access road (Hardtack/Sawbill). Project transmission line. Fibre optic line. 	 Upgrading/construction of access road (Hardtack/Sawbill). Construction of project transmission line and electrical substations (tie-in and on-site substation). Construction of fibre optic line. Clearing and grubbing. Drill and blast. 	 Maintaining access road (Hardtack/Sawbill). Maintain project transmission line. Maintain fibre optic line. 	 Maintaining appropriate access. Decommission project transmission line when no longer necessary. Decommission fibre optic line when no longer necessary. Return applicable portions of access road (Hardtack/Sawbill) to MNR control. 	Work with MNR to allow for appropriate road use and access.	
Aggregate	■ Nearby aggregate sites.	 Clearing, grubbing and installation of temporary sediment control measures. Stripping and stockpiling of topsoil and overburden as necessary. Operation of mobile crushing and screening plant. Excavation crushing and screening aggregate material. Hauling and transporting material as required. 	 Clearing, grubbing and installation of temporary sediment control measures. Stripping and stockpiling of topsoil and overburden as necessary. Operation of mobile crushing and screening plant. Excavation crushing and screening aggregate material. Hauling and transporting material as required. Decommission following appropriate guidelines once they are no longer required. 	Closure and decommission following appropriate guidelines once they are no longer required.	■ None.	





Table 5-1: Project Activities

Component	Facilities	Construction Phase Activities	Operations Phase Activities	Closure Phase Activities	Post-closure Phase Activities
Support and Ancillary Infrastructure	 Mine site road and on-site roads. Worker accommodation camp. Office and support facilities. Warehouses, workshops and maintenance facilities. Chemicals, fuel and explosives manufacturing facilities. Fuel storage area. Explosive storage and preparation. On-site power distribution (grid). Off-site waste disposal. Other ancillary and support infrastructure. 	 General operation of support and ancillary structure and facilities. Operation, fuelling and maintenance of vehicles. Transportation of people and materials. Operation and maintenance of backup power generation facilities. Hazardous and non-hazardous waste management. Control of dust. Fuel and chemical transportation handling and storage. Clearing and grubbing of development areas. Stripping and stockpiling of topsoil. Preparation of construction facilities (offices, shops, dry, cafeteria and nursing station). Grading and granular surfacing of laydown areas, including drill and blast and site preparation. Grading of development areas. Operation of concrete batch plant. Construction of facilities. Construction of on-site roads. Construction of piping and electrical between buildings. Construction of diversion ditching and linking water management systems from various facilities. Construction of support and ancillary infrastructure (explosive storage area, , fuel storage areas, natural gas farm, parking areas, sewage, worker accommodation camp, truck shop, warehouses, backup power generation, other facilities to be determined as part of detailed design). Haulage of waste from Project Site to disposal in appropriately licensed facilities when required. 	 General operation of support and ancillary structure and facilities. Operation, fuelling and maintenance of vehicles. Transportation of people and materials. Operation and maintenance of backup power generation facilities. Hazardous and non-hazardous waste management. Control of dust and erosion. Fuel and chemical transportation handling and storage. Explosive manufacturing, handling and storage. Haulage of waste from Project Site to disposal in appropriately licensed facilities when required. 	 Decommissioning of Project facilities. Operation of temporary offices during closure. Operation, fuelling and maintenance of vehicles during closure activities. Transportation of people and materials. Hazardous and non-hazardous waste management. Control of dust. Fuel transportation handling and storage. Removal of re-useable supplies and materials. Salvage of equipment and sale of scrap where economical. Remediation of hydrocarbon impacts as per applicable guidelines if necessary. Demolition of facilities and disposal in licences landfills. Project Site reclamation. Close (scarify and vegetate) all non-essential site roads. Implement closure monitoring programs. Haulage of waste from Project Site to disposal in appropriately licensed facilities when required. 	 Periodic Project Site access only. No additional waste materials will be placed on-site. Haulage of waste from Project Site to disposal in appropriately licensed facilities when required.
Ore Processing Facility	 Ore crushing. Crushed ore stockpile. Processing plant (including ore grinding and processing). Conveyor. 	 Site grading. Construction of foundation, superstructure and process components including delivery and assembly. Construction and surfacing of ore pad. Construction of ore crushers, grinding mills and conveyors. Ditching where necessary. 	 Crushing, grinding and concentration of ore. Leaching of concentrate. Electro-winning and smelting of gold. Operation of cyanide destruction plant and tailings thickener. 	Decommissioning of processing plant as per general activities.	None.
Mine	 East pit. West pit. Haul roads. Service roads. Ramps. Pumping stations. 	 Clearing and grubbing. Strip haul and stockpile topsoil and overburden. Construction of haul roads. Blasting and excavation of pre-strip material and haul to WRMF. Set up open pit dewatering system (including use of portable generators where necessary). Ditching where necessary. 	 Ongoing removal and stockpile of topsoil and overburden. Ongoing dewatering of open pits. Drilling, loading of explosives and blasting. Loading of ore, low-grade ore, and waste rock. Hauling of ore to the crusher. Hauling of waste rock to the WRMF. 	 Undertake appropriate studies to establish a "safe line" around open pits. Construct a fence or boulder wall around safe line to prevent inadvertent public access. Cease pumping and allow the open pits to flood back. Pump water from the TMF reclaim pond and seepage collection to the open pits. Excavate a trench (spillway) connecting the east pit, west pit, and Marmion Reservoir such that the flooded open pits will eventually overflow through a spillway to Marmion Reservoir. 	 Periodically maintain fence or boulder wall if necessary. Monitor open pits water quality. Allow the flooded open pits to discharge to Marmion Reservoir. Implement contingency plan for in-pit or passive treatment of water, if necessary.

January 2018 Project No. 1656263 Hammond Reef Gold Project





Table 5-1: Project Activities

Component	Facilities	Construction Phase Activities	Operations Phase Activities	Closure Phase Activities	Post-closure Phase Activities	
Stockpiles	 Overburden/topsoil stockpile. Low-grade ore stockpile. 	 Clearing and grubbing. Set up seepage collection ditches sumps and pump system. Trucking, dumping and dozing of overburden. 	 Trucking dumping and dozing of material. Excavation and trucking of marginal ore to the mill. Use part of overburden and topsoil for progressive reclamation. 	 Excavation and use of part of overburden and topsoil for reclamation. Allow surface to revegetate naturally. Provide erosion protection and drainage channels as necessary. 	None	
Waste Rock Management Facility (WRMF)	Waste Rock Area.Transfer Area.	 Clearing and grubbing as necessary. Set up seepage collection ditches sumps and pump system. Trucking, dumping and dozing of waste rock. 	Trucking dumping and dozing of material.	 Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge. Construct erosion protection drainage channels as necessary. 	 Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge. Monitor for erosion and repair if necessary. 	
Tailings Management Facility (TMF)	 Tailings containment. TMF service road and pipeline access roads. Pipelines (tailings and water reclaim). 	 Construction of TMF service road and pipeline access roads. Clearing, grubbing and installation of temporary sediment control measures. Construction of pipelines (tailings and water reclaim). Installation of pump stations and power to pump stations. Strip topsoil from dam foundations and truck to stockpile. Construct first stage perimeter containment (include construction of coffer dams, dewatering of foundation, and preparation of dam foundations). Construction of seepage collection system and pumping stations. Installation of tailings distribution system. Ditching where necessary. 	 Deposition of tailings from processing plant. Staged raising and extension of TMF dams. Pumping of water from the reclaim pond back to the processing plant. Operation of the seepage collection ponds and pump back to TMF. 	 Decommission. Decommissioning and removal of tailings pumping and pipeline system. Direct revegetation to stabilize the tailings surface in the TMF. Providing erosion protected drainage channels in TMF as necessary. Monitoring and maintaining the TMF dams. Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge. Decommissioning and removal of reclaim pumping and pipeline system. 	 Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge. Monitor for erosion and repair if necessary. 	
Water Management System	 On-site water containment. Effluent treatment plant (ETP). Ditches and seepage collection ponds (TMF, WRMF, stormwater, stockpiles). Pumping stations from water containment ditches/sumps. 	 Dewatering of Mitta Lake including fish rescue and discharge of water to Marmion Reservoir. Construction of ditches, and ponds (processing plant collection pond, emergency spill pond, seepage collection ponds). Construction of treatment facilities including an ETP, if necessary, potable water treatment and sewage treatment facility. Construction of pumping stations (mine water, surface water, fire water, potable water). Construction of site discharge lines and diffuser (if required). 	 Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge. Operation of ETP, if necessary. Operation of potable water treatment and sewage treatment facility. 	Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge.	Operation of seepage collection ponds, pumping water to open pits until water is suitable for direct discharge.	





Table 5-2: Annual Estimated Mine Ore and Mine Rock Production

	Mined Ore and Mine Rock				
Year	Mined Ore (t/y)	Mine Rock (t/y)	Total (t/y)		
Pre-production 1	2,709,027	7,936,361	10,645,388		
Pre-production 2	9,081,863	17,021,166	26,103,029		
1	17,629,734	21,575,158	39,204,892		
2	26,568,847	19,503,995	46,072,842		
3	25,290,734	20,081,012	45,371,746		
4	22,376,622	20,115,478	42,492,099		
5	17,158,299	27,937,427	45,095,725		
6	22,266,622	19,952,798	42,219,420		
7	22,736,771	23,716,668	46,453,439		
8	23,336,356	16,544,549	39,880,906		
9	13,384,634	23,801,849	37,186,483		
10	14,874,160	26,502,847	41,377,006		
11	9,829,623	5,480,029	15,309,652		
Total	227,243,293	250,169,336	477,412,629		

Note:

Amount of Mine Rock for backfill may change as a function of mine plan.

t/y = tonnes per year.





Table 5-3: Process Plant Reagent Use, Supply and Storage

	Consumption (kg/t)	n Delivery Method	Product (t/truck)	Storage Type	Storage Trucked (t)	Estimated Dimensions	Storage 100% Pure	
							Capacity (t)	Days
Flocculant	0.04	750 kg super sacs	18	Heated storage room	36	+ 46m²	36	18.2
Lime	0.15	Bulk tanker	44	Outdoor silo	300	7.5 m D x 22.5 m H	300	6.7
Sodium Cyanide	0.15	Bulk tanker (ISO)	30	ISO containers	30	6 x ISO Containers	180	9.2
PAX	0.078	900 kg super sacs	22	Heated storage room	44			
MIBC	0.0633	Bulk tanker						
Caustic Soda	0.0096	Bulk tanker	30	Bulk tankers	15	2 x Bulk Tankers	30	9.4
Anti-Scalant	0.0085	1-t totes	20	Heated storage room	40	++ 40 m ²	40	85.6
Activated Carbon (Coconut)	0.0345	500 kg super sacs	20	Non-heated Storage room	60	110 m ²	60	37.6
Grinding Media (Ball Mill and SAG.)	1.143	Bulk truck	34	Indoor concentrator pad	450	5 m L x 4 m W x 5 m D	450	15.2
Grinding Media (Regrind)	0.0241	Bulk truck						
Nitric Acid	0.0173	Bulk tanker	30	Outdoor vertical tank	60	3.5 m D x 7.0 m H	12	19.8
Liquid SO ₂	0.3036	Bulk tanker	28	Outdoor horizontal tank	210	2 x 4.0 m D x 7.0 m L	210	8.7
Copper Sulfate (CuSO ₄)	0.021	1,000 kg super sacs	20	Heated storage room	40	40 m²	40	13.9
Smelting Fluxes	0.001	Bulk truck	0.5	Heated storage room	2	7.2 m ²	2	36.4
Natural gas (Process and Heating)	0.1821	Bulk tanker	58	Pressurized outdoor tank	120	6.5 m D * 8.5 m L	120	15.0
Oxygen	0.5989	VPSA plant	N/A	N/A	N/A	N/A	N/A	N/A

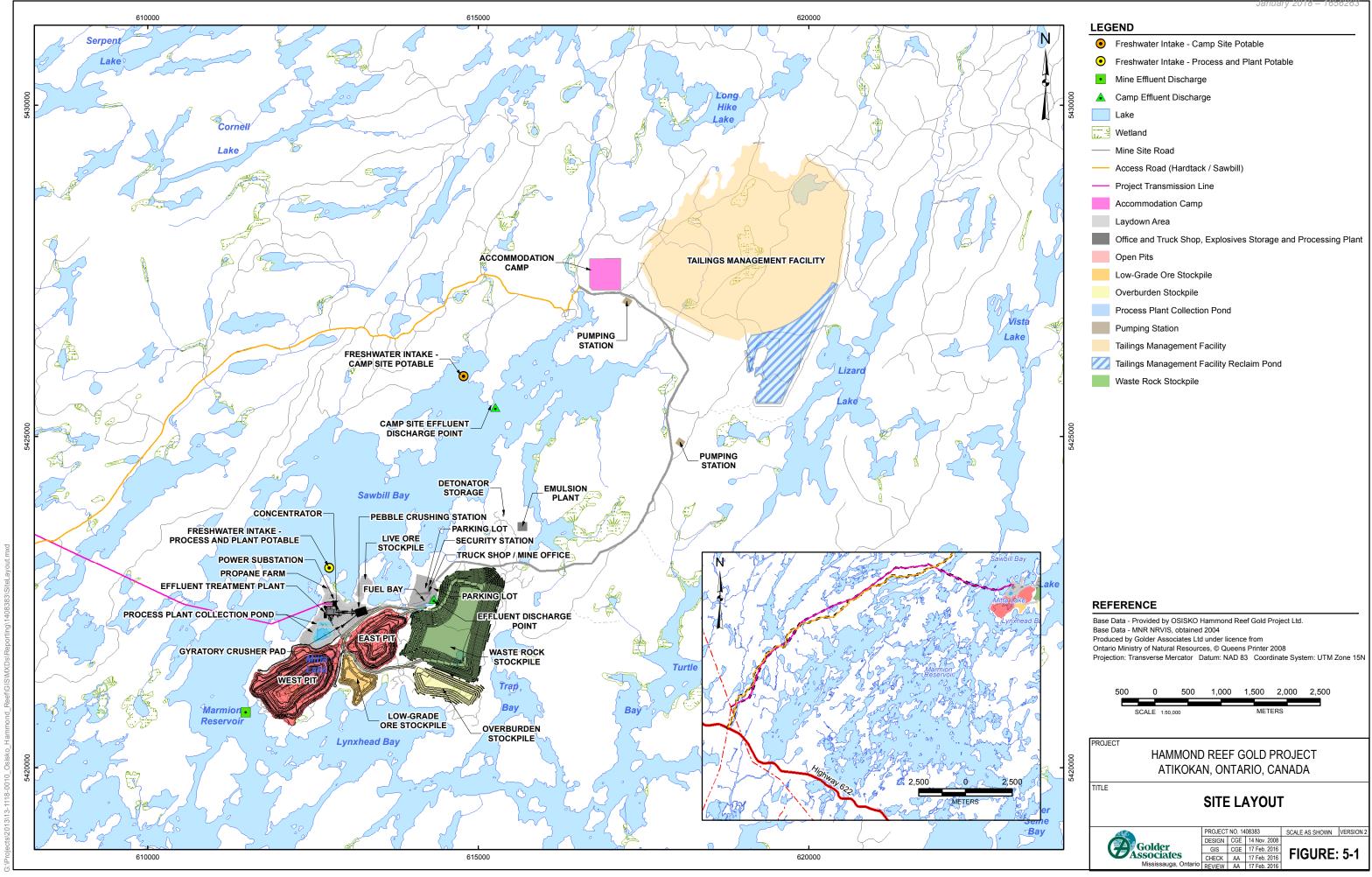
Note: All numbers are provided for information purposes only. During actual operations, values are expected to vary.

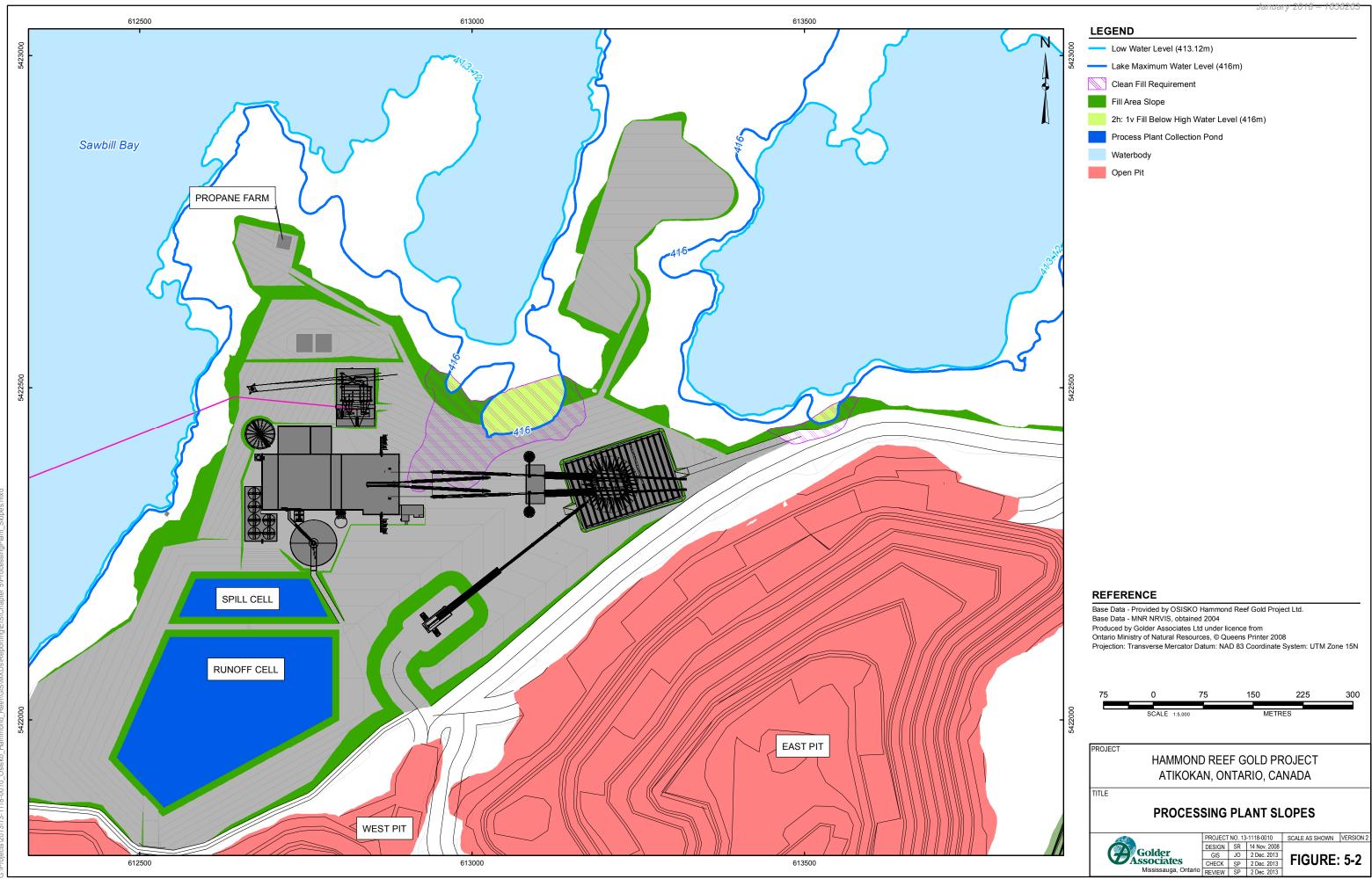




FIGURES









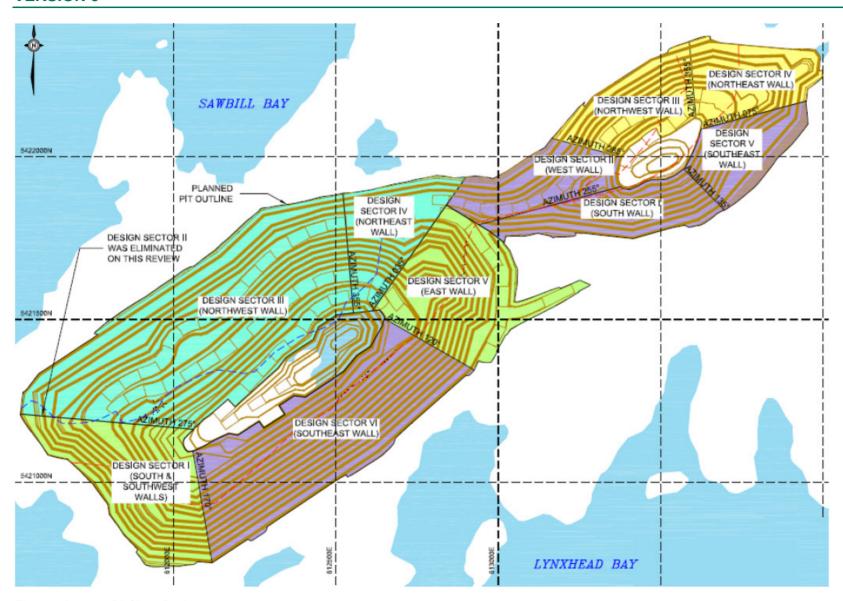


Figure 5-3: Pit Slope Design





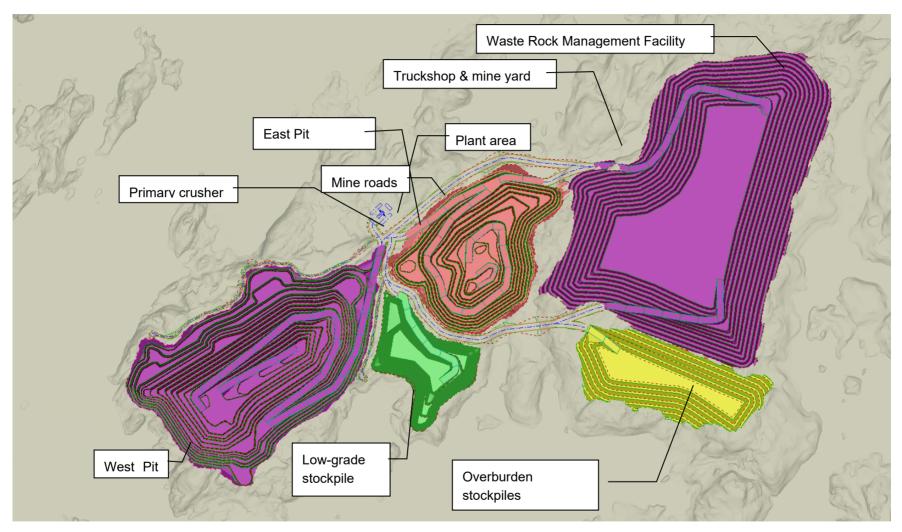


Figure 5-4: Open Pit, Stockpile and Waste Rock Management Facility Configuration







Figure 5-5: Pit Shells – Initial Phase of Operations

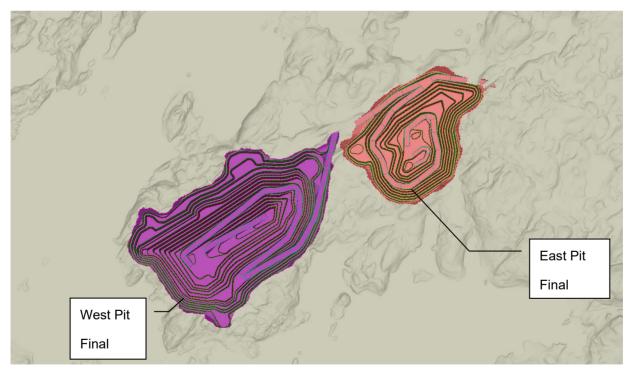
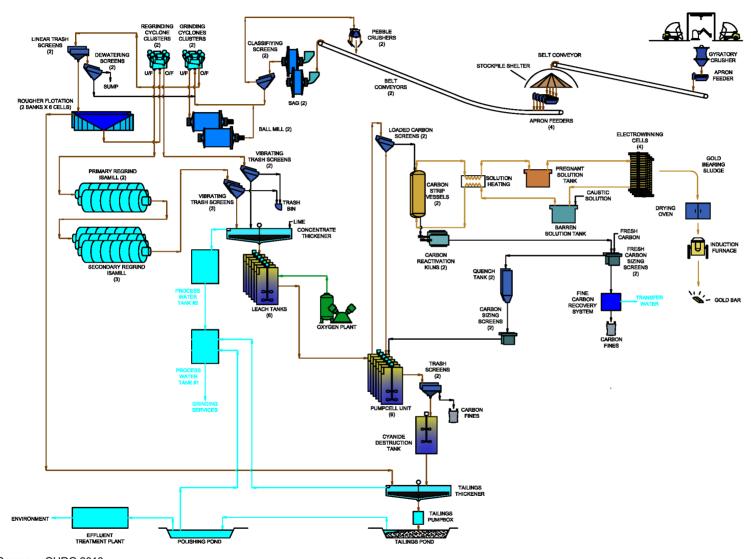


Figure 5-6: Pit Shells – Final Phase of Operations





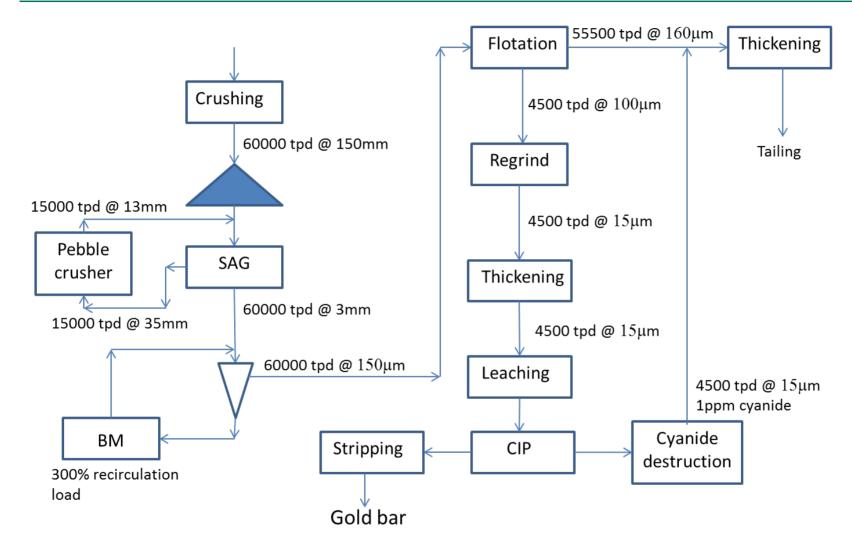


Source: OHRG 2013.

Figure 5-7: Simplified Process Overview







Source: OHRG 2013.

Note: Production rates are estimates and may be improved or increased over time.

Figure 5-8: Process Flowsheet



STAGE 2 - YEAR 3 TO 6

TAILINGS / RECLAIM DAM

INTERNAL RECLAIM POND CONNECTION DITCH

- 1. GRID IS NAD83 ZONE 18. ELEVATIONS ARE GEODETIC (masl).
- 2. TOTAL TAILINGS STORAGE AT END OF STAGE 4 IS 165 M-m³.
- RECLAIM POND CAPACITY IS 6.2 M-m3 DURING ALL STAGES.

DCJ

JKB

REVIEW

4. EMERGENCY SPILLWAY LOCATION MOVES FROM EAST SIDE TO WEST SIDE OF RECLAIM POND PRIOR TO STAGE 3 (YEAR 6)

LIDAR CONTOURS - PROVIDED BY AEROGEOMATICS LTD AND BRETT RESOURCES (1m RESOLUTION, JULY 2010)



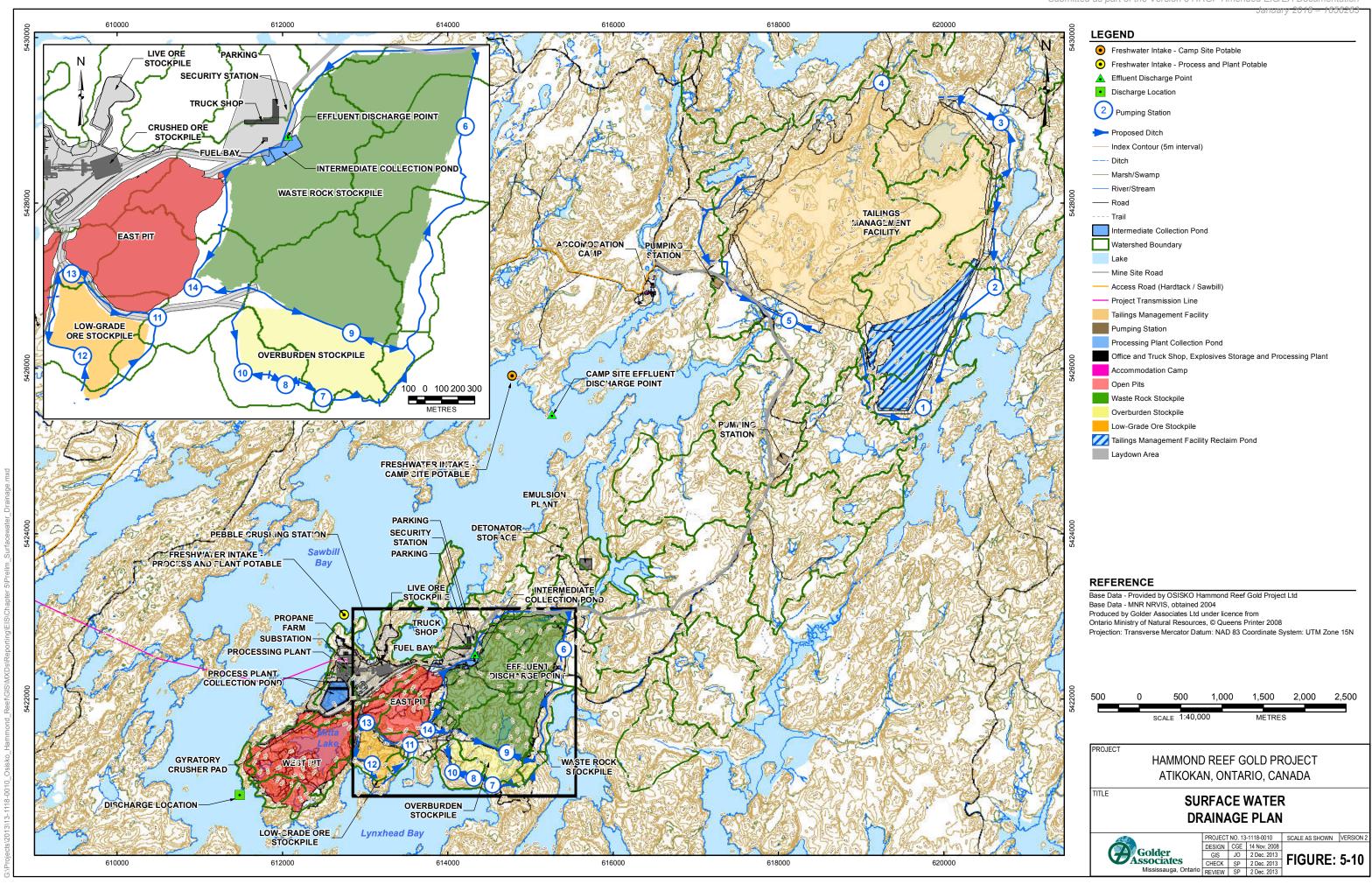
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TAILINGS DEPOSITION AND DAM CONSTRUCTION STAGING PLAN

HAMMOND REEF GOLD PROJECT

5-9

Submitted as part of the Version 3 HRGP Amended EIS/EA Documentation **LEGEND** Freshwater Intake - Camp Site Potable Freshwater Intake - Process and Plant Potable ▲ Effluent Discharge Point Discharge Location 2 Pumping Station Proposed Ditch Index Contour (5m interval) --- Ditch ---- Marsh/Swamp - River/Stream ---- Road Intermediate Collection Pond Watershed Boundary Lake ---- Mine Site Road — Access Road (Hardtack / Sawbill) Project Transmission Line Tailings Management Facility Pumping Station Processing Plant Collection Pond Office and Truck Shop, Explosives Storage and Processing Plant Accommodation Camp Open Pits Waste Rock Stockpile Overburden Stockpile Low-Grade Ore Stockpile Tailings Management Facility Reclaim Pond Laydown Area REFERENCE Base Data - Provided by OSISKO Hammond Reef Gold Project Ltd Base Data - MNR NRVIS, obtained 2004 Produced by Golder Associates Ltd under licence from Ontario Ministry of Natural Resources, © Queens Printer 2008 Projection: Transverse Mercator Datum: NAD 83 Coordinate System: UTM Zone 15N 1,000 1,500 2,000 PROJECT HAMMOND REEF GOLD PROJECT ATIKOKAN, ONTARIO, CANADA **SURFACE WATER** DRAINAGE PLAN PROJECT NO. 13-1118-0010 SCALE AS SHOWN VERSION 2



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